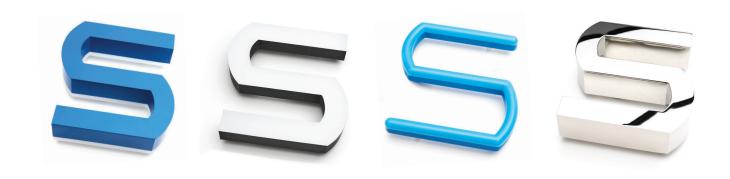
# **BUILT-UP LETTERING COLLECTION**



Our built-up letters can be fully customised; whether you require a particular font, size, or colour, we can create a tailored solution that perfectly matches your needs. If you don't see the finish you would like in this catalogue, please feel free to reach out and our team will be happy to discuss your requirements.



# INTRODUCING THE STAINLESS STEEL & ACRYNEON® 3D LETTERING COLLECTION



This catalogue showcases our range of fully customisable built-up letters which have been developed by us in conjunction with our technical team. We oversee the manufacturing process from start to finish, to ensure the finish is the best quality and tailored to your exact specifications. Our knowledgeable sales and technical team are on hand Monday to Friday to advise or answer any questions you may have.

Lead times are 10-15 business days.

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The actual size of all the letters featured in this catalogue are 200mm height

Solid Face STAINLESS STEEL

## Non-illuminated

Solid face stainless steel built up letter with PVC foam back.

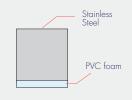
Letters supplied without fixings

Minimum stroke width 10mm with centre of letter at 8mm.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	10 - 75mm	Mirror, brushed, or spray painted.  Optional clear or satin varnish.  Optional seamless polished edges.

Frameless STAINLESS STEEL

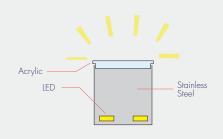
#### Face illumination

Built up letter with a 5mm acrylic face showing 3mm and LED light source for face illumination. Stainless steel back with M4/M5 nut welded inside letters, supplied with threaded rods. Sealed unit, non-serviceable. Minimum stroke width 10mm with centre of letter at 8mm.









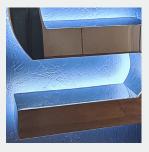
APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or	50 - 600mm	10 - 75mm	Mirror, brushed, or spray painted.	3200K, 4500K, 5500K,
External use 304 stainless steel			Optional clear or satin varnish.	6500K, 10,000K, RGB,
			Optional seamless polished edges.	Standard colour

#### Halo illumination

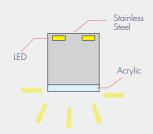
Solid face stainless steel built up letter with 3/5mm acrylic back recessed for halo illumination.

Threaded holes to rear, supplied with M5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	10 - 75mm	Mirror, brushed, or spray painted.  Optional clear or satin varnish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB,
			Optional seamless polished edges.	Standard colour

Solid face STAINLESS STEEL

# Halo and edge illumination (15mm acrylic)

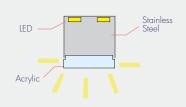
Solid face stainless steel built up letter with 15mm acrylic back showing 10mm for halo and edge illumination.

Threaded holes to rear, supplied with M5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or	50 - 600mm	10 - 75mm	Mirror, brushed, or spray painted.	3200K, 4500K, 5500K,
External use 304 stainless steel			Optional clear or satin varnish.	6500K, 10,000K, RGB,
			Optional seamless polished edges.	Standard colour

# Halo and edge illumination (15mm acrylic)

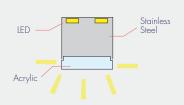
Solid face stainless steel built up letter with 15mm acrylic back showing 10mm for halo and edge illumination.

Threaded holes to rear, supplied with M5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	10 - <i>75</i> mm	Mirror, brushed, or spray painted.  Optional clear or satin varnish.  Optional seamless polished edges.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

Solid face STAINLESS STEEL

## Halo and edge illumination (20 mm acrylic)

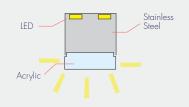
Solid face stainless steel built up letter with 20mm acrylic back showing 15mm for halo and edge illumination.

Threaded holes to rear, supplied with M5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	10 - <i>7</i> 5mm	Mirror, brushed, or spray painted.  Optional clear or satin varnish.  Optional seamless polished edges.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

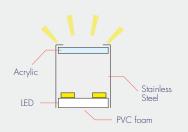
#### Face illumination

Rim & return stainless steel built-up letters with 5mm rim and 3/5mm acrylic front for face illumination. With stainless steel back tray or 8mm PVC foam back.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or	50 - 600mm	10 - 75mm	Red, yellow, green, sky-blue, blue, pink,	3200K, 4500K, 5500K,
External use 304 stainless steel			or orange acrylic (5, 15 or 20mm). Opal acrylic with 33% & 74% light transmission (5, 8, 10, 15, 20 or 25mm) High gloss or matt finish.	6500K, 10,000K, RGB, Standard colour

### STAINLESS STEEL

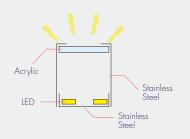
#### Face illumination

Rim & return stainless steel built-up letters with 10mm rim and 3/5mm acrylic front for face illumination.With stainless steel back tray or 8mm PVC foam back.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	10 - <i>75</i> mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 33% & 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

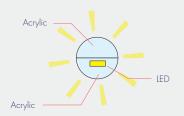
## 360° illumination

Two pieces of 15mm acrylic CNC milled to shape, glued together with LED light source embedded, hand polished to high gloss Threaded holes to rear, supplied with M4/5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	100 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm). Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm) High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

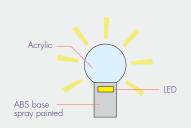
# 270° illumination

Single piece of 20mm acrylic CNC milled to shape and hand polished to high gloss. ABS base with channel to accept LEDs. Threaded holes to rear, supplied with M4/5 threaded rods.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	100 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm). Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm) High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

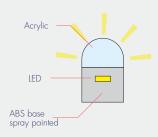
### Half round

Single piece of 20mm acrylic CNC milled to shape and hand polished to high gloss. ABS base with channel to accept LEDs. Threaded holes to rear, supplied with M4/5 threaded rods. Sealed unit, non-serviceable. Minimum stroke width 10mm with centre of letter at 8mm.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

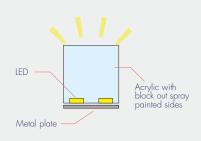
#### Face illumination

25mm of solid acrylic with a hogged-out channel to accept the LEDs. An LED light source is fitted to a metal back plate which allows any heat generated to dissipate, prolonging the life of the LEDs. Returns spray painted with a block out paint to any Pantone colour. Supplied with M4/5 threaded holes and rods. Recommended stroke width is between 8mm and 100mm. Stroke widths less than 8mm will have slightly slanted edges.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

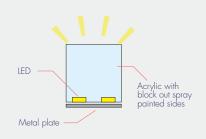
# Face illumination (with UV printed overlay)

25mm of solid acrylic with a hogged-out channel to accept the LEDs. An LED light source is fitted to a metal back plate which allows any heat generated to dissipate, prolonging the life of the LEDs. Returns spray painted with a block out paint to any Pantone colour. Supplied with M4/5 threaded holes and rods. Recommended stroke width is between 8mm and 100mm. Stroke widths less than 8mm will have slightly slanted edges.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

## Front, halo, and edge illumination

20mm of solid acrylic with a hogged-out channel to accept LEDs. 10mm acrylic back for front, edge and halo illumination. Returns spray painted with a block out paint to any Pantone colour.

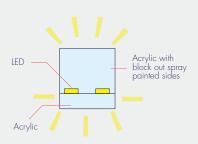
Supplied with M4/5 threaded holes and rods. Minimum stroke width 8mm.

Recommended maximum letter stroke width 100mm.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	50 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour

Open face Acryneon®
Stainless steel openfaced built-up letter with half round Acryneon®.

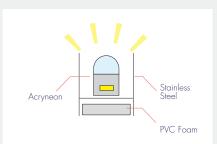
Supplied with M4/5 threaded holes and rods.

Recommended Acryneon letter with stroke width 15-18mm.









APPLICATION	HEIGHT	RETURN	AVAILABLE FINISHES	LED TEMP
Internal use 201 stainless steel or External use 304 stainless steel	200 - 600mm	15 - 18mm	Red, yellow, green, sky-blue, blue, pink, or orange acrylic (5, 15 or 20mm).  Opal acrylic with 74% light transmission (5, 8, 10, 15, 20 or 25mm)  High gloss or matt finish.	3200K, 4500K, 5500K, 6500K, 10,000K, RGB, Standard colour